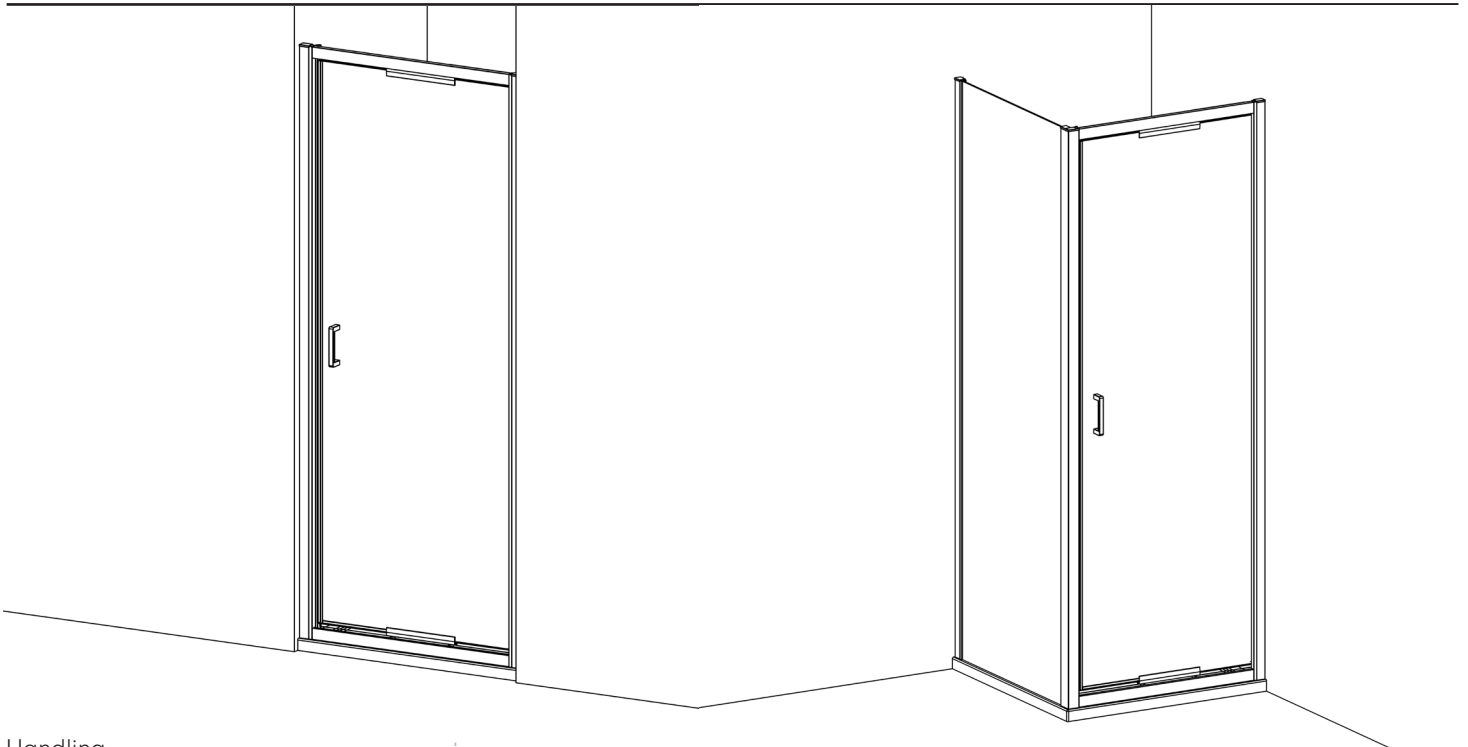


Inswing Door Alcove or Corner Fitting H4I#C# + H4IR#C#



Handling

Be aware toughened glass can shatter if not handled correctly. It should not be subjected to any sharp impact and it is essential to protect the glass by resting it on a soft protective surface during installation such as cardboard or carpeting. It is recommended to wear PPE at all times during installation.



Pre-Installation Checks

1. Please take time to read these instructions prior to installing your product, including the Tray Sizes section below.
2. Check you have the correct product, by looking at the labels on the side of the product packaging.
3. Check all the product components and fixing kits are in the box - these are listed on the next page.
4. Please check the product for defects or damage, once the installation has commenced we cannot accept responsibility for any defects or damage.
5. Before you commence any drilling check there are no hidden electrical cables and/or water pipes.
6. No attempt should be made to re-work the toughened safety glass.
7. The installation of the product should be performed by two persons.
8. It is strongly recommended the product is fitted on a tiled surface or similar waterproof surface - which are tiled and grouted before product is installed.
9. It is strongly recommended that the walls the product is going to be installed on are vertical, and the floor/tray is level.
10. Pictures used are for illustration purposes only, product designs may alter slightly as a result of continuing product development.
11. We do not stipulate where the European Standard Kite Mark should be positioned on the glass when being factory assembled.
12. Please note that some natural misting may occur when you remove this product from its packaging, due to the addition of the glass protection pre-coating. If this does occur this can easily be removed with a soft, dry cloth.

Tray Sizes

Important: You **MUST** measure your tray before you proceed with installation. Please refer to the adjustment stated in the brochure or step 1 of this instruction manual for the adjustment details for Haven6. If your tray exceeds this given value, you may need a bespoke product. Your tray must be larger than the size given for corner adjustments.

Refer to Step 1 for a guide on how to measure your tray accurately before proceeding any further.

Roman will not be liable if you begin installation without correctly measuring your tray, to the realisation it doesn't fit.

Consumer Guarantee

Please make sure the purchaser/end user completes and returns the guarantee card which is enclosed with this product. Failure to validate the Guarantee will mean only the 1 Year Statutory Guarantee will apply.

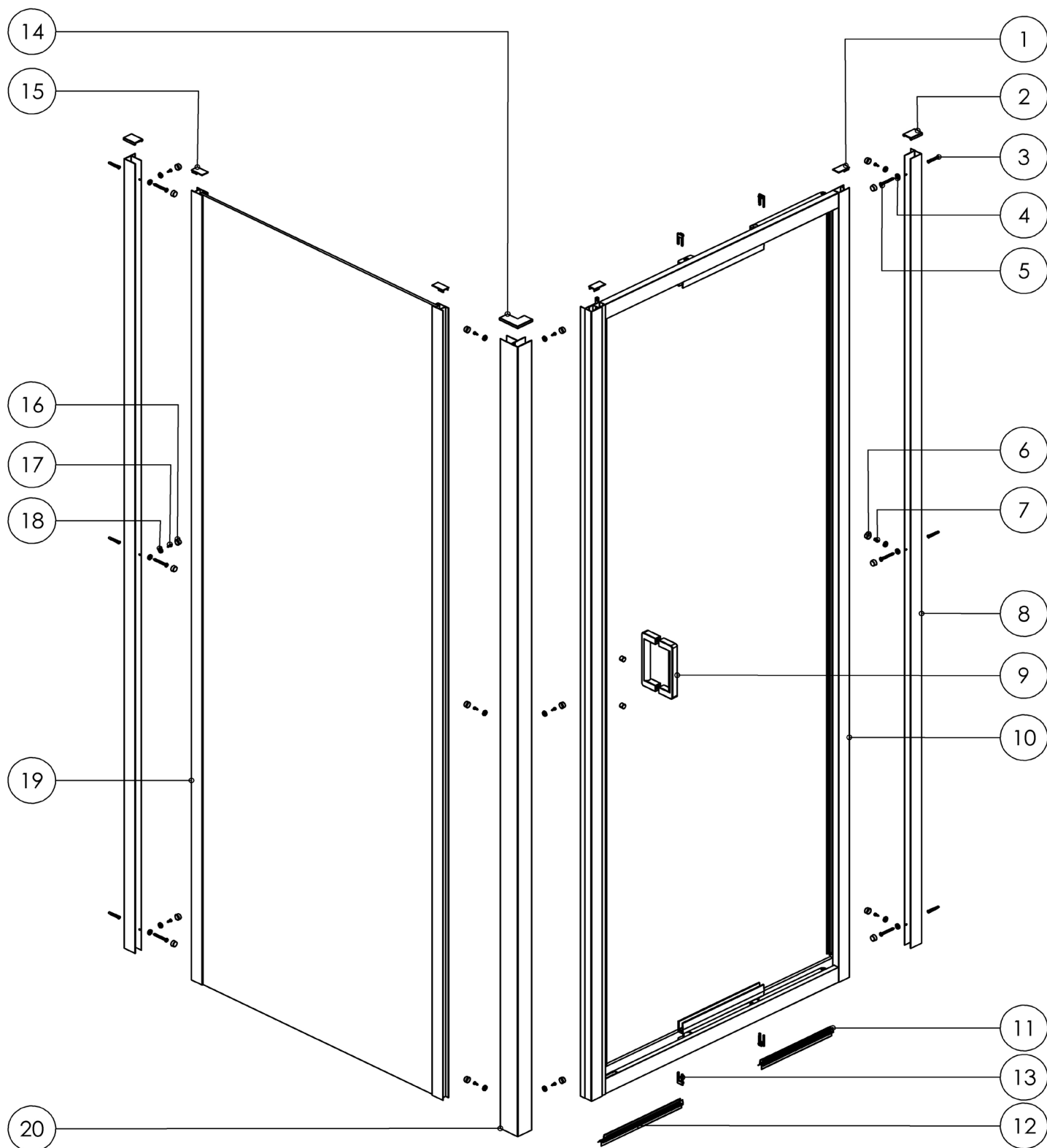


PO Box 125, Whitworth Avenue,
Aycliffe Business Park,
Co Durham DL5 6WX

To obtain a copy of the Declaration of Performance for this product, please go to: www.ce-dop.com, contact us on +44 (0) 1325 328034, or write to us at the above address, quoting the product reference number where possible.

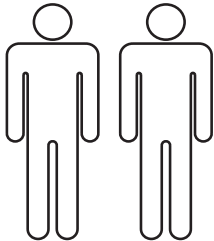


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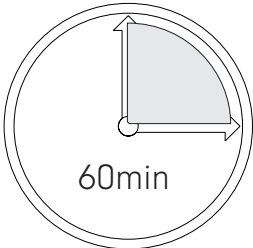


Door Assembly		
No.	Description	Qty.
1	Wall Profile Top Cap	2
2	Vertical Profile Top Cap	2
3	Wall Plugs	6
4	Screw Bases	12
5	4 x30mm Wall Fixing Screw	6
6	Screw Cap	12
7	4 x 12mm Self Tapping Screw	6
8	Wall Profile	2
9	Door Handle	1
10	Door Assembly	1
11	Bottom Anti-Water Strip	1
12	Bottom Anti-Water Strip	1
13	Pivot Aluminium Cap	4
N/A	3mm Drill Bit	1

Side Panel		
No.	Description	Qty.
14	Corner Post Top Cap	1
15	Vertical Profile Top Cap	2
16	Screw Cap	6
17	4 x 12mm Self Tapping Screw	6
18	Screw Bases	6
19	Side Panel Assembly	1
20	Corner Post Profile	1
PLEASE NOTE: Side panel utilises some components from the door assembly.		

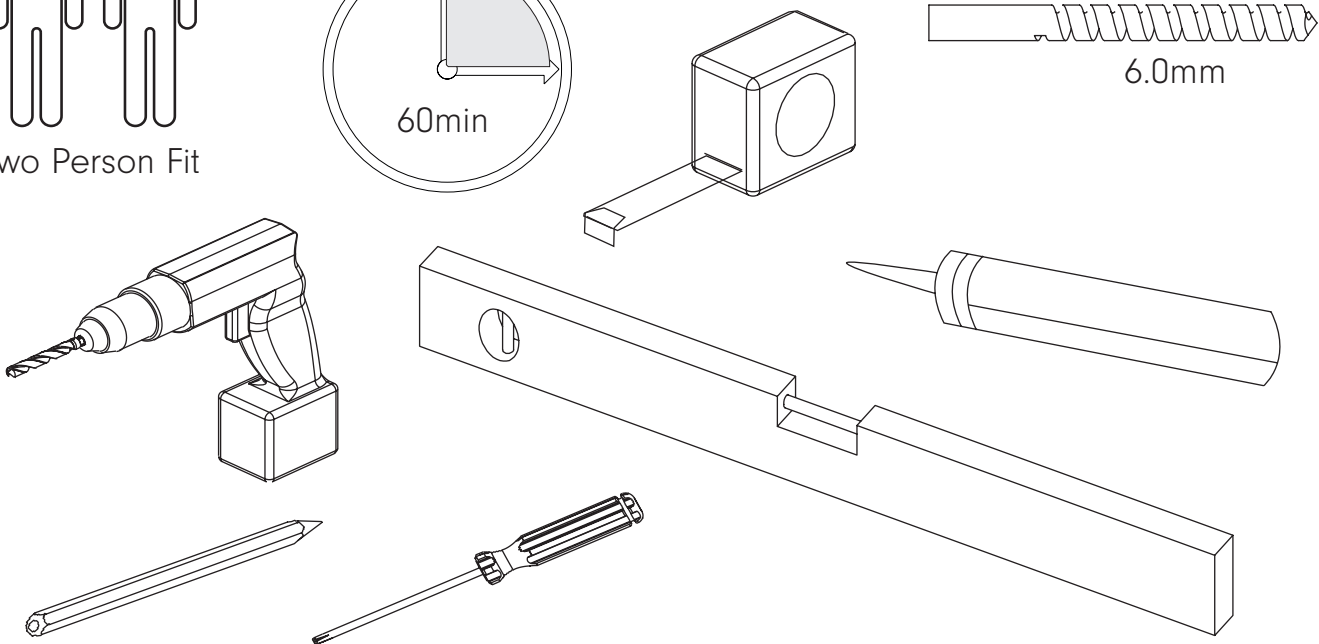


Two Person Fit



60min

Equipment Checklist: Not Supplied



6.0mm

Step 1 - Tray Sizes

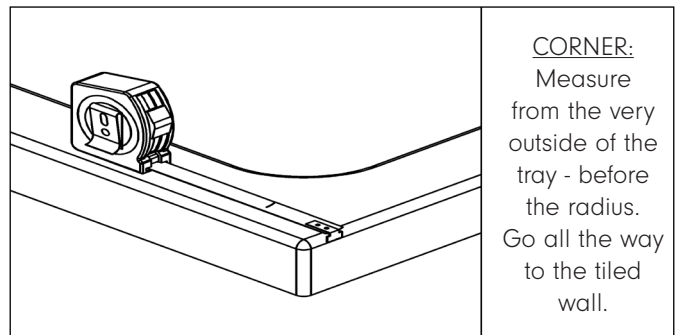
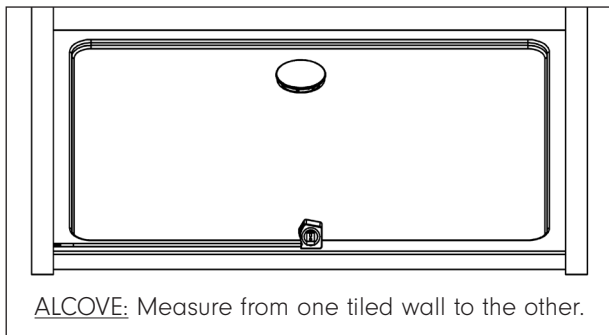
Your area must be tiled and grouted before measuring your tray - refer to your tray installation instructions and ensure this is done correctly. This is because tray measurements are taken from the tiled wall. Once tray installation is complete you can proceed to measuring the area, measure the bottom, middle and top across a 2000mm height. The tables below show the range of tray widths which will allow for correct product fitment:

Alcove Door Code	Tray Width
H4I8C#	760mm - 800mm
H4I9C#	860mm - 900mm
H4I10C#	960mm - 1000mm

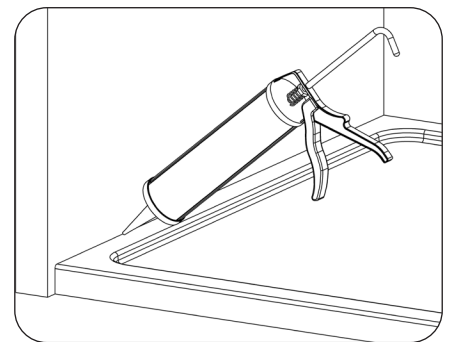
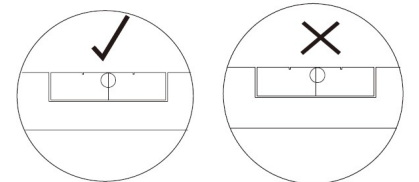
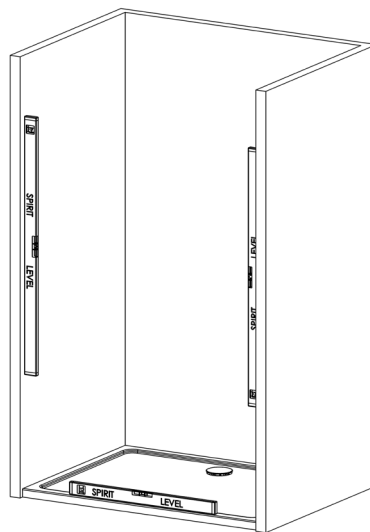
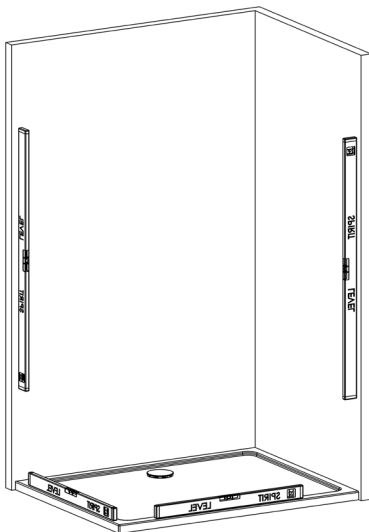
Corner Door Code	Tray Width
H4I8C#	780mm - 800mm
H4I9C#	880mm - 900mm
H4I10C#	980mm - 1000mm

Side Panel Code	Tray Width
H4IR76C#	680mm - 700mm
H4IR8C#	780mm - 800mm
H4IR9C#	880mm - 900mm

PLEASE NOTE: The above sizes are TRAY SIZES, not product adjustments.
For product adjustments please refer to your brochure.

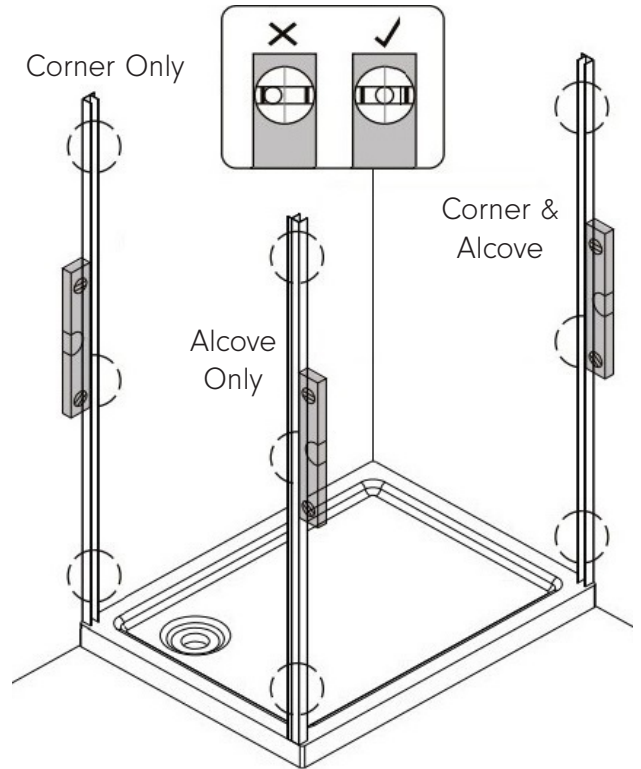
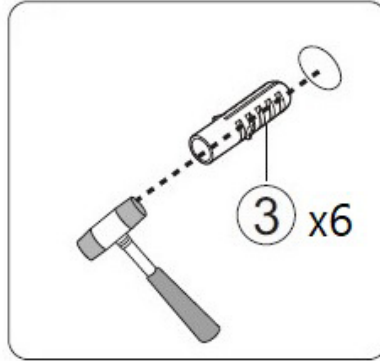
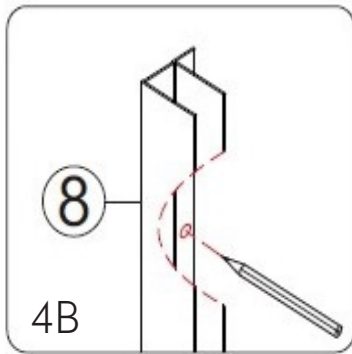
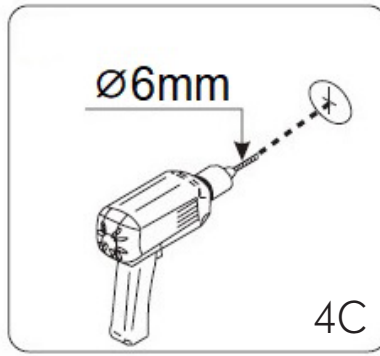
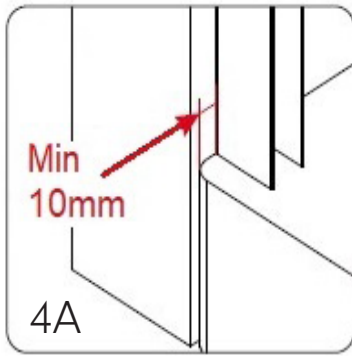


Step 2 - Pre-Installation Checks



1. Make sure the tray is installed as per the manufacturer's instructions.
2. Check your tray and walls are level on all sides (the bubble on the spirit level must be in the centre of the 2 lines).
3. Stand in the tray and check that there is no adverse movement (correct if necessary).
4. The walls should be tiled and grouted up to the tray.
5. The tiles and the tray should be sealed using a good quality bathroom sealant:
 - Spray the seal and joints with the shower head and check for leaks when the silicon has cured.
 - Check the plumbing for leaks.
 - DO NOT plasterboard over the tray.
 - DO NOT grout the tiles when the enclosure has been fitted, the grout may discolour the aluminium profiles.

Step 3 - Marking Wall Profile Position



A) Position your wall profiles (8) a minimum of 10mm in from the tray edge and mark this position.

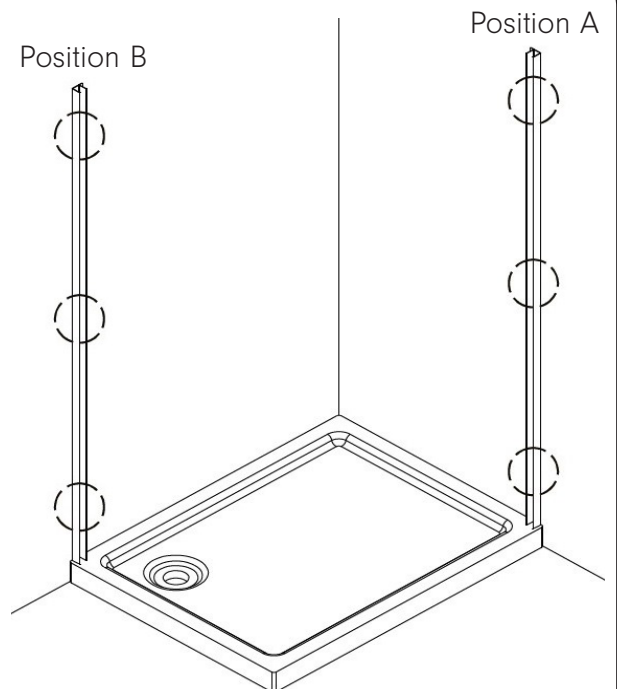
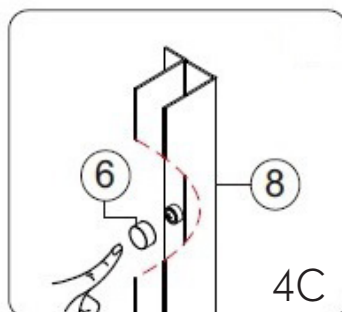
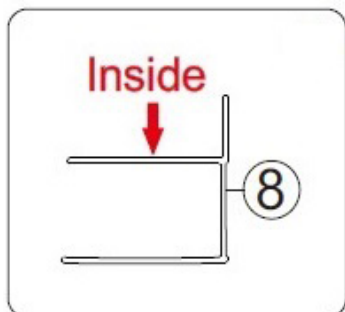
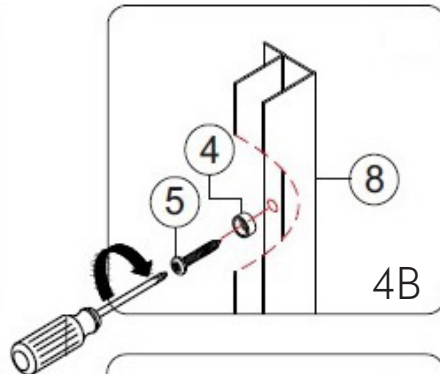
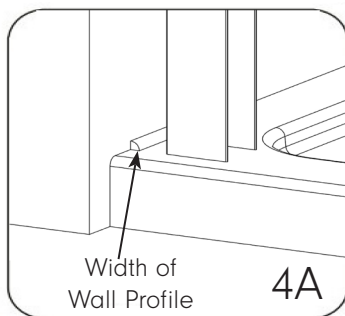
- If fitting with a side panel, position one of your wall profile against the back wall, as shown above.

B) Mark the fixing positions through your wall profiles (8).

- Please make sure your wall profiles are fully plumb when marking the fixing positions.

C) Drill the fixing positions with a 6mm drill bit (not supplied) and fit the wall plugs (3) into the drilled holes (3 per wall profile).

Step 4 - Fixing Wall Profile



- For Alcove - Carry out the below steps with one wall profile (position A only).
- For Corner - Carry out the below steps with two wall profile on the both walls (position A+B).

A) Place a bead of bathroom sealant (not supplied) the width of the wall profile between the tiled wall and tray.

- **IMPORTANT:** Failure to carry out this stage can result in serious water damage and is not covered by the guarantee.

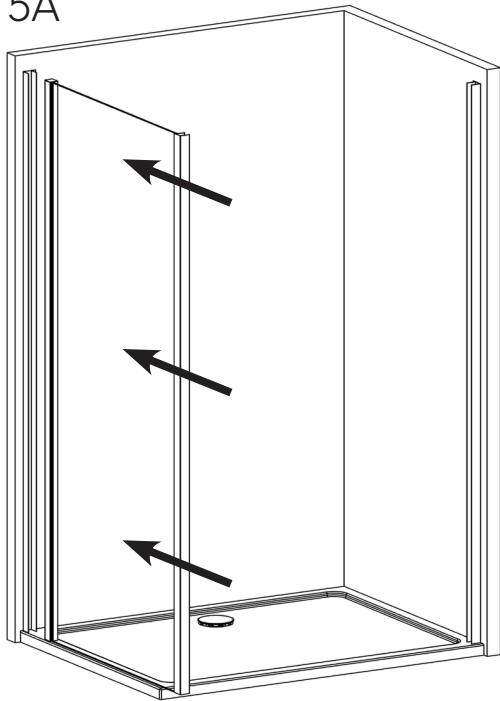
B) Fit the screw bases (4/18) to the 30mm screws (5) and secure the wall profile (8) to the wall. Do not over tighten the screws into the wall profile. Ensure the wall profile stays completely vertical throughout this procedure using a Spirit Level.

- Ensure the wall profile is fitted with the lip on the inside.

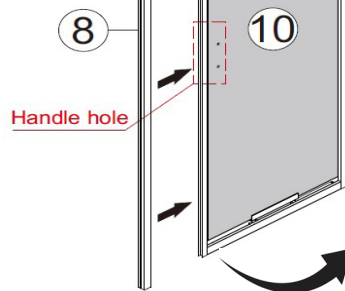
C) Fit the screw cover caps (6/16) to the screw bases (4/18).

Step 5 - Fitting Side Panel & Handing of Door

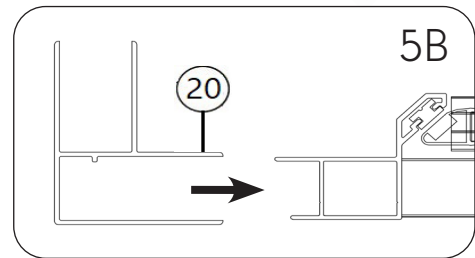
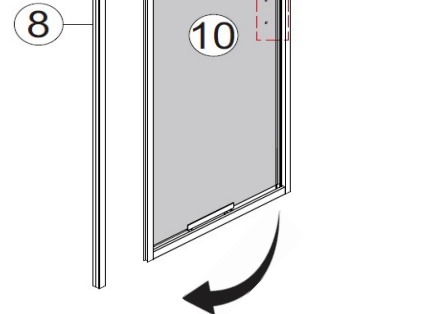
5A



Door Opening
Left to Right

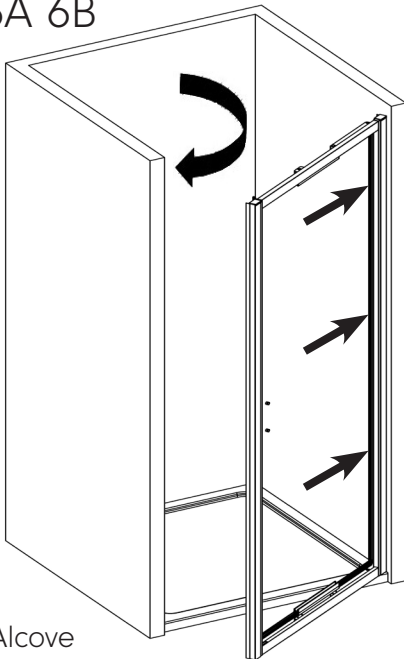


Door Opening
Right to Left



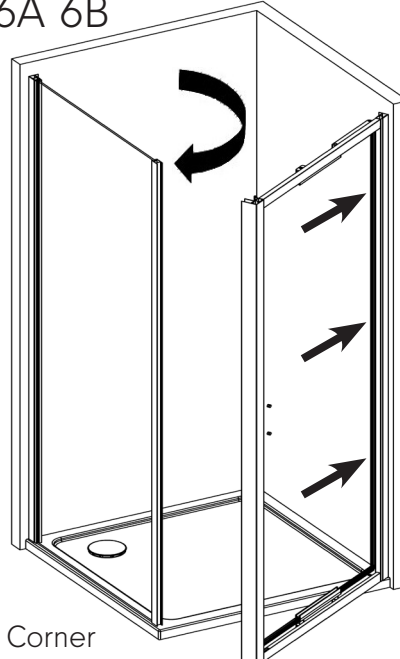
- A) If fitting in a corner scenario, offer the side panel assembly (19) onto the pre-fitted wall profile (8) in position B.
- Please skip this step if you are fitting in an alcove scenario and continue to step 5B.
- B) Offer the appropriate profile onto the door assembly (10) depending on the handing of the door as shown above.
- For Alcove - Offer on the remaining wall profile (8).
 - For Corner - Offer on the corner post profile (20).

6A 6B



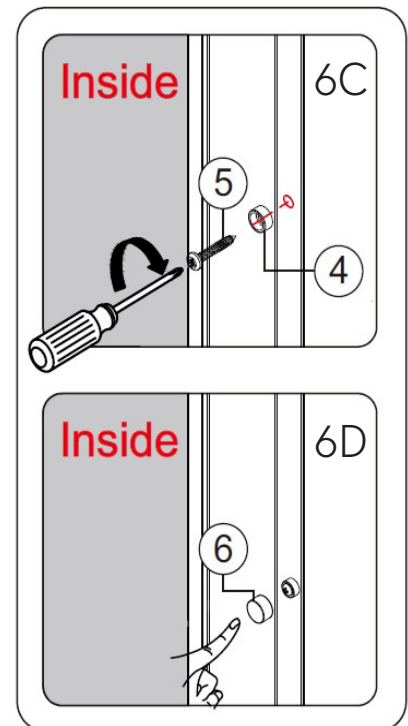
Alcove

6A 6B



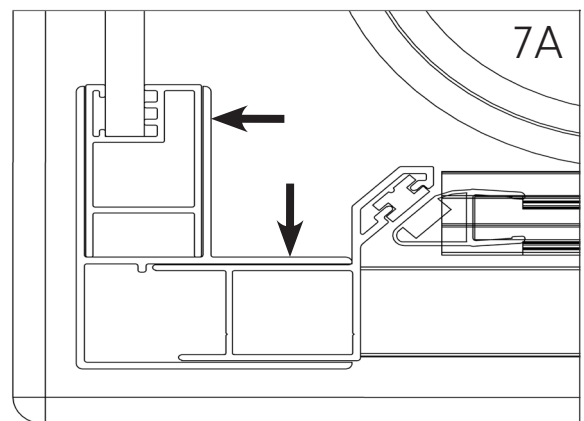
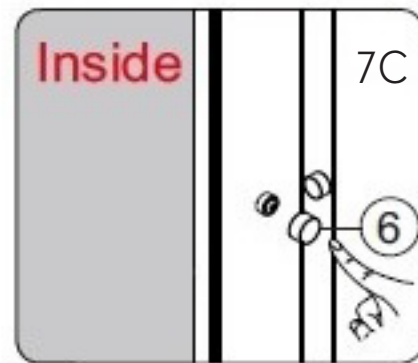
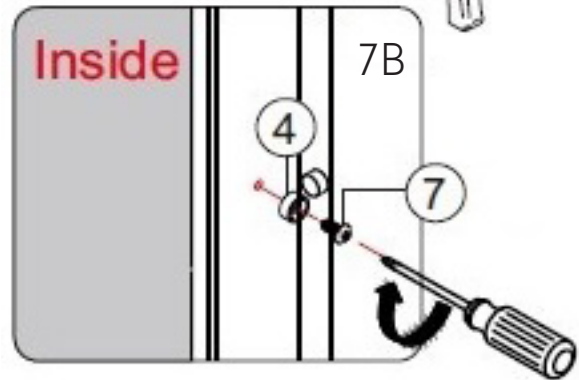
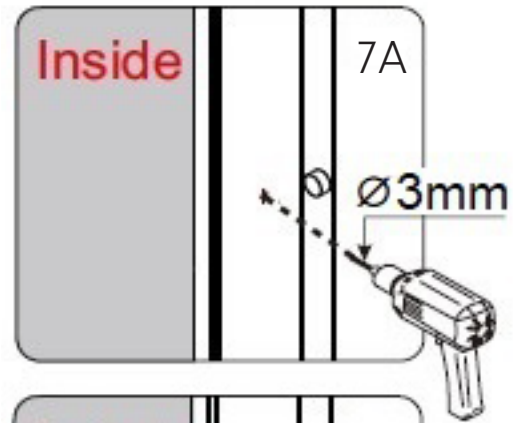
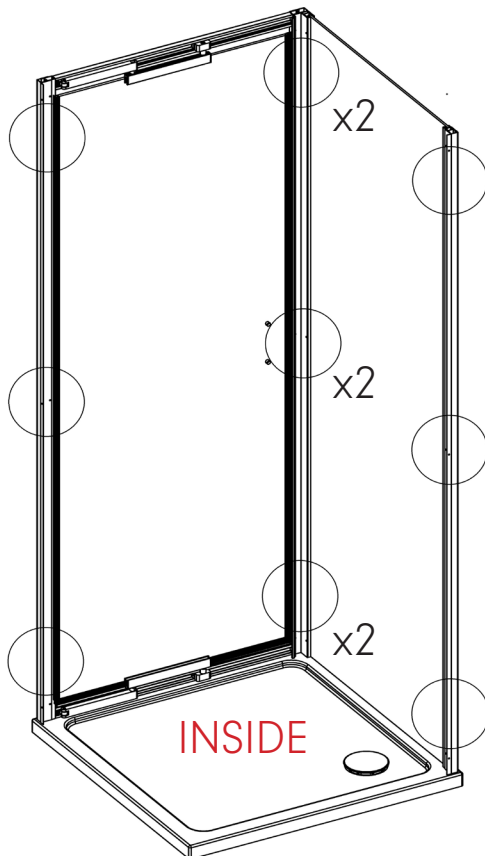
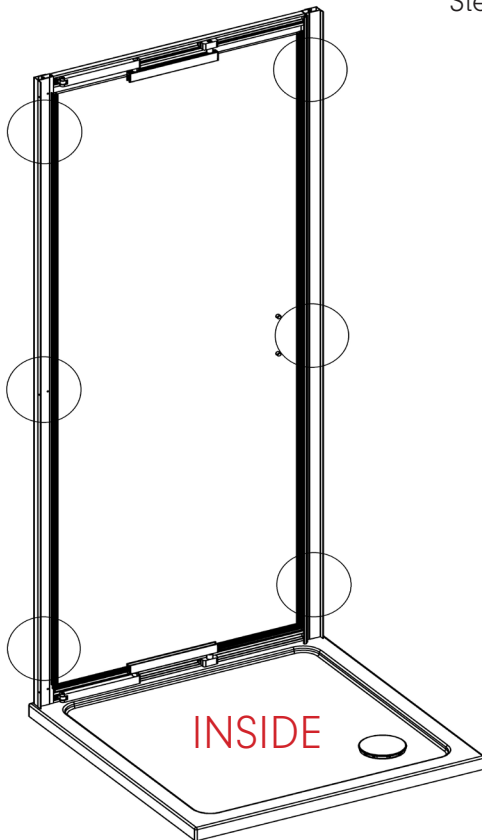
Corner

Alcove Only



- A) Offer the door assembly onto the pre-fitted wall profile in position A.
- B) Pivot the door assembly so that...
- For Alcove - The wall profile holes line up with the pre-drilled holes in Step 3C.
 - For Corner - Offer the corner post profile onto the side panel vertical profile and ensure its stable.
- C) Fit Screw Bases (4/18) to the 30mm screws (5) and secure the wall profile (8) to the wall. Do not over tighten the screws into the wall profile.
- D) Fit the screw cover caps (6/16) to the screw bases (4/18).
- 6C & 6D are only applicable to alcove scenarios.

Step 7 - Pining Product



A) Inline with the wall fixings position, using the supplied 3mm drill bit, drill through both layers of the aluminium profiles in the locations circled above, depending for your fitting scenario.

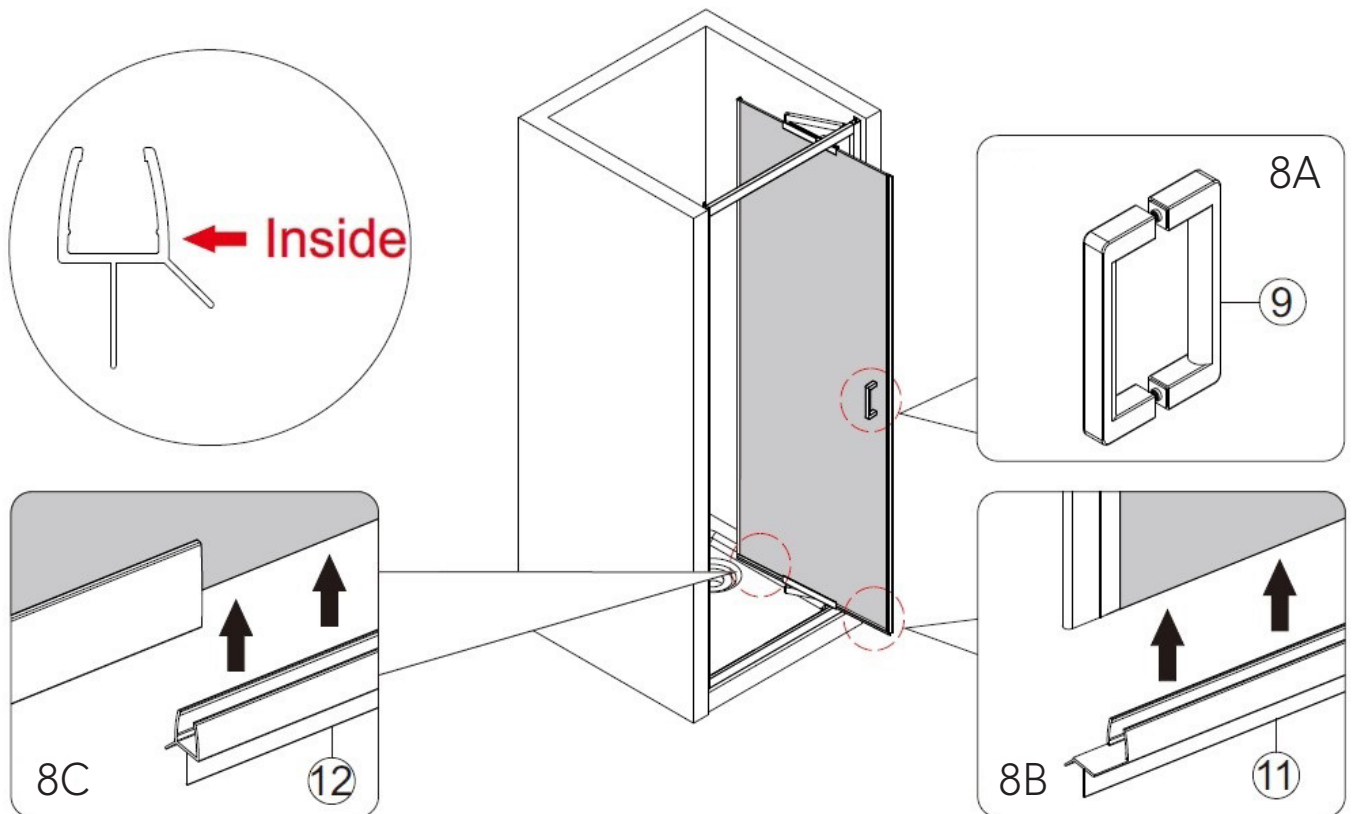
- For Alcove - 3 Per wall profile (6 in total).
- For Corner - 3 per wall profile and 3 per side of the corner post profile (12 in total).

B) Fit the screw bases (4/18) onto the self tapping screws (7/17) and pin the product through the drill holes.

C) Fit the screw cover caps (6/16) to the screw bases (4/18).

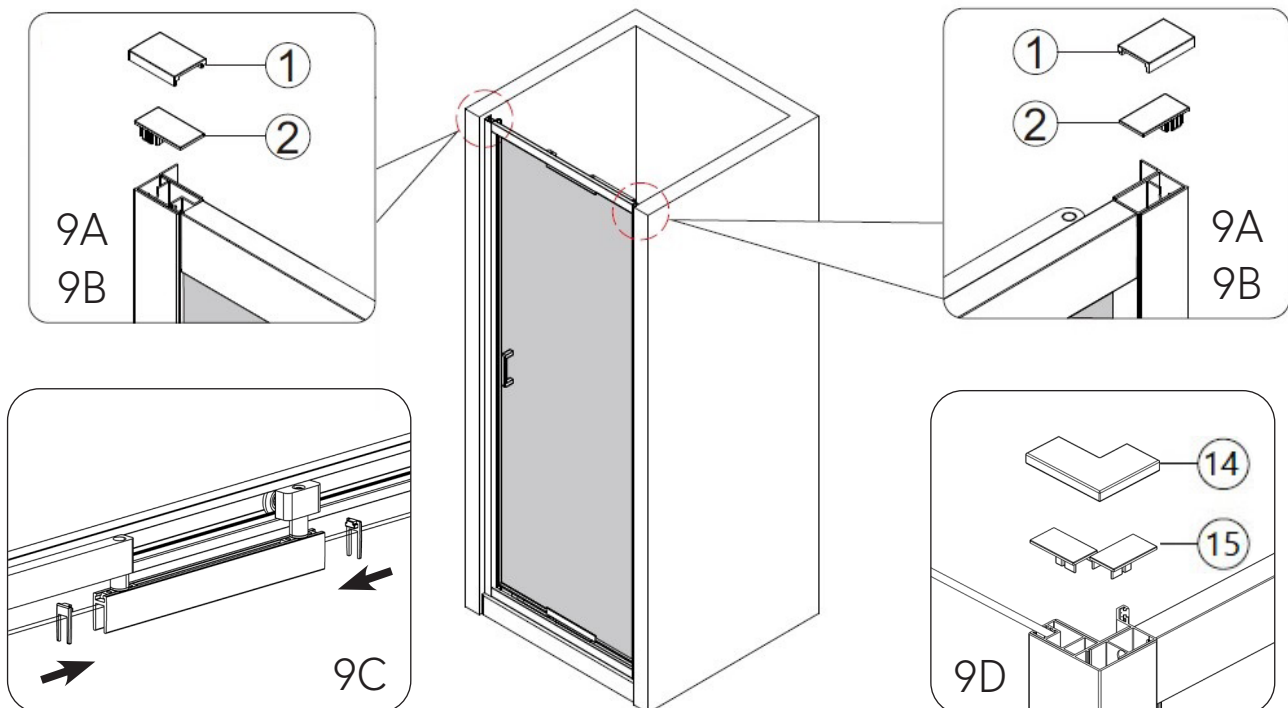
- **PLEASE NOTE:** Please ensure that the panels are level during the installation process, it is critical for ensuring proper door operation.

Step 8 - Fitting Door Parts



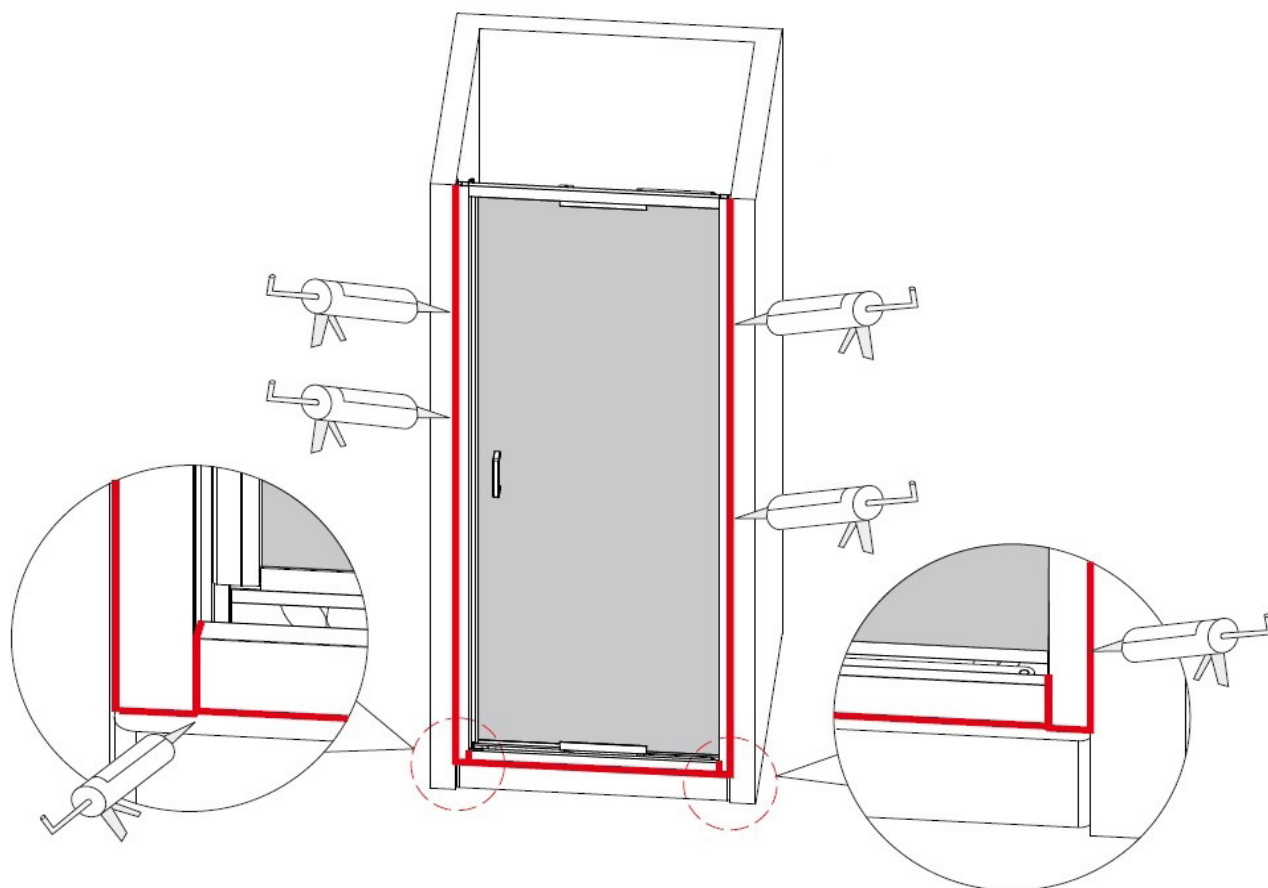
- A) Fit the door handle assembly (9) to the door panel glass of the door assembly (10).
 B) Fit the bottom anti-water strip (11 & 12) to the underside of the door panel.
- Ensure that the flipper of the bottom strip is on the inside of the door panel.

Step 9 - Fitting Product Caps



- A) Fit the vertical profile top caps (2) to the top of the vertical profiles of the door assembly (10).
 B) Fit the wall profile top caps (1) to the top of the wall profiles (8).
 • Fit these to the side panel wall profile and vertical profile if being fitted in a corner scenario.
 C) Fit the horizontal pivot aluminium caps (13) on both the top and the bottom of the door assembly.
 D) Fit the corner post top cap (14) and the remaining 2x vertical profile top caps (15) to the top of the corner post profile (20).
 • 9D is only applicable to corner scenarios.

Step 10 - Product Sealing



- A) Using a good quality sealant, seal both sides of the wall profiles vertically inside and outside where they meet the tiled walls.
- B) Fully seal the bottom of the door assembly to the top of the tray on the outside only.
- If fitting with a side panel, also seal along the base of the side panel to the top of the tray on the outside only.
- C) Seal 100mm vertically between the frame and the wall profile on the outside only (including side panel if applicable).
- DO NOT USE THE ENCLOSURE FOR 24 HOURS AFTER SEALING.
 - IMPORTANT: Failure to carry out stages A, B & C may result in serious water damage and is not covered under the terms of the guarantee.

Trouble Shooting Guide

Should you experience any problems during installation please refer to the Trouble Shooting Guide or contact Customer Relations on:
+44 (0) 1325 328033

To enable customer relations to provide you with an excellent level of service it is important that you quote your product Code and Reference Number - these can be found on the Guarantee card.

Trouble Shooting Guide	
Problem	Solution
Product Leaking	1. Check the tray is sealed correctly along the tiled walls prior to installation. 2. Check that the inside gap between the tray and wall profiles has been sealed correctly. 3. Check the base of the enclosure is sealed on the outside only. 4. Check the wall profiles on the tiled walls are vertically sealed on the outside only. 5. Check the gap between the wall profile and frame has been sealed 100mm vertically. 6. Check all the seals have been fitted correctly. IMPORTANT: This enclosure should be water tested conforming to BS EN 14428.
Door Not Operating Correctly	1. Ensure that all wall profiles are fully vertical. 2. Ensure that the tray/floor is fully level. 3. Ensure that the top/bottom rail channel is clear of any debris and that the bearings are rolling smoothly.
Enclosure Alignment on Tray	1. Ensure that the enclosure is fitted onto a tiled wall. 2. Ensure that the wall profiles are fitted a min of 10mm from the outside edge of the tray. 3. Ensure that the wall profiles are fully vertical.

Important Information to help you maintain your Product:

The following information is all you need to keep your product looking new:

- Our products are generally maintenance free, however it may be necessary to lubricate wheel assemblies and other moving parts such as hinges from time to time.
- Clean your product using a mild detergent diluted in water and then polished off using a soft cloth.
- If you live in a hard water area, periodically clean your product using a 50/50 solution of white vinegar and water. The solution should be left on the enclosure for approximately 5 minutes then rinsed off using warm water. This method of cleaning should remove lime scale residue.
- It is strongly recommended that a quality silicone spray is used.

A list of Don't's:

1. Don't use acidic based products which are unsuitable for cleaning enamel surfaces.
2. Don't use abrasive cleaners or cleaners using bleach or solvents, these products will adversely affect the finish of the aluminium profiles.
3. Don't use scouring pads, powder or any sharp instruments when cleaning the enclosure.